

Laogai Research Foundation - Labor Camp Summary

Shandong province 山東省

ID	Public	Camp	Location	Population	Remarks
21 1	Weibei Farm 濰北農場	Weibei LRD 濰北勞改支隊	Weifang C. 濰坊市	C [W]	Established in 1952. Area 72,000 mu, cultivated land 35,000 mu. Total output value was 11.76 million yuan in 1986, 13.85 million yuan in 1987. Produces paper, silicon-carbon bars, machines and canned food. Asphalt water proof paper won Provincial Fine Quality Award in 1987.
21 2	Shengjian Electrical Machine Works 濟南生建電機廠	Provincial No. 1 Prison 省第一監獄	Gongyuan Rd., Jinan C. 濟南市 工業南路	B	Established in 1955. Used to be Jinan Shengjian Electrical Machine Works. Changed to present name in 1967. Area 380,000 sq. m. Assets worth 30 million yuan. Main products: "Qilu" QF series turbogenerators, Y280-315 electric motors, TFX diesel engines, JR series electric motors, etc. Turbogenerator won National Silver Quality Award in 1988. Became national second class enterprise in 1989. In 1989, output value was 32.373 million yuan, profit 11 million yuan. Guests from 23 countries visited the prison. Tel: 44087 Tx: 6460
21 3		Jinan No. 8 LRD 濟南第八勞改支隊	Jinan C. 濟南市	Unknown	
21 4		Weifang RTL 濰坊市勞教所	Weifang C. 濰坊市	A	
21 5	Shengjian Motorcycle Engine Works 山東生建摩托車發動機廠	Taishan LRD 泰山勞改支隊	N. of Yanti, W. of Tai'an C. 泰安市城西 堰堤北	1,157	Established 1964. Used to be Shandong Taishan Shengjian Motorcycle Works before 1977. Became Shandong Shengjian No. 1 Motorcycle Works. In 1985, combined with Taian Shengjian Electrical Machine Tool Works and changed to the present name. Assets worth 28.5 million yuan. Production output value 22.6 million yuan. Sales 29.67 million yuan. Produces motorcycle engines, "Tieniu" ("Iron Bull") adjustable wrenches and electric machines. Tel: 333743 Tx: 2094 Zip Code 271000
21 6	Huanghe Farm 黃河農場		Dezhou C. 德州市	Unknown	
21 7		Provincial No. 17 LRD 省第十七勞改支隊	Jinan C. 濟南市	A	
21 8		Daqiushan RTL 大丘山勞教所	Qingdao C. Licheng Co. 歷城縣	A	

Laogai Research Foundation - Labor Camp Summary

Shandong province 山東省

ID	Public	Camp	Location	Population	Remarks
21 9	Jiaoxian Farm 膠縣農場		Jiao Co. 膠縣	Unknown	
21 10		Jining RTL 濟寧勞教所	Jining C. 濟寧市	B	
21 11	Shengjian Spark Machine Tool Works 生建電加工 機床廠	Tai'an LRD 泰安勞改支隊	2 Jiuzhen Rd., Tai'an C. 泰安市 舊鎮路二號	A	Produces DM5440, DM7140, D5540 spark machine tools and wrenches (Iron Bull brand). Merged with Shandong Shengjian Motorcycle Engine Works in 1991.
21 12		Linqing LRD 臨清勞改支隊	Linqing Co. 臨清縣	B	
21 13	Lijin Farm 利津農場		Lijin Co. 利津縣	C	
21 14	Huimin Farm 惠民農場		Huimin Co. 惠民縣	D	
21 15	Leling Farm 樂陵農場		Leling Co. 樂陵縣	C	
21 16	Beisi Farm 碑寺農場		Guangrao Co. 廣饒縣	D	
21 17	Longyuan Steel Pipe Works 龍源鋼管公司	Qingdao RTL 青島勞教所	Qingdao C. 青島市	A	
21 18		Laiwu LRD 萊蕪勞改支隊	Laiwu Co. 萊蕪縣	B	
21 19	Yanzhou Farm 兗州農場		Yanzhou Co. 兗州縣	A	
21 20		Ningyang LRD 寧陽勞改支隊	Ningyang Co. 寧陽縣	A	

Laogai Research Foundation - Labor Camp Summary

Shandong province 山東省

ID	Public	Camp	Location	Population	Remarks
21 21		Gaomi LRD 高密勞改支隊	Gaomi Co. 高密縣	C	
21 22	Laiyang Heavy Machine Works 萊陽重型機械廠	Laiyang LRD 萊陽勞改支隊	6 Mashan Rd., Laiyang C. 萊陽市 馬山路六號	2,100	Established in 1984. Assets worth 22.8 million yuan. Production output value 21 million yuan. Sales 41.87 million yuan. Produces cranes (105 sets/yr), metallurgical and mining equipment, galvanized steel pipes (10,215 tons/yr, 73% exported), etc. Steel pipes exported to West Europe, U.S.A., Southeast Asia. Earned foreign currency \$10 million in 1988-1989. Banned by U.S. Customs Service. New name Laiyang Steel Pipes Works adopted in 1993. Tel: 831811 Tx: 6850 Fax: 831184 Zip Code: 265200
21 23		Yexian LRD 掖縣勞改支隊	Ye Co. 掖縣	B	
21 24	Linyi Farm 臨邑農場		Linyi Co. 臨邑縣	C	
21 25	Liaochen Shengjian Machinery Works 聊城生建機械廠	Liaocheng LRD 聊城勞改支隊	Liaocheng Co. 聊城縣	A	GA-15 automobile steering gear won Provincial Fine Quality Award in 1987.
21 26		Hezhe RTL 荷澤勞教所	Hezhe Co. 荷澤縣	A	
21 27	Chengwu Farm 成武農場		Chengwu Co. 成武縣	C	
21 28		Jinxiang LRD 金鄉勞改支隊	Jinxiang Co. 金鄉縣	B	
21 29		Yuncheng LRD 鄆城勞改支隊	Yuncheng Co. 鄆城縣	C	
21 30		Yidu LRD 益都勞改支隊	Yidu Co. 益都縣	Unknown	
21 31		Yishui LRD 沂水勞改支隊	Yishui Co. 沂水縣	Unknown	

Laogai Research Foundation - Labor Camp Summary

Shandong province 山東省

ID	Public	Camp	Location	Population	Remarks
21 32		Linyi RTL 臨沂勞教所	Linyi Co. 臨沂縣	Unknown	
21 33	Zaozhuang Coal Mine 棗莊煤礦	Zaozhuang RTL 棗莊勞教所	Zaozhuang C. 棗莊市	B	
21 34		Xintai LRD 新泰勞改支隊	Xintai Co. 新泰縣	Unknown	
21 35	Linyi Shengjian Machine Works 臨沂生建機械廠	Linyi LRD 臨沂勞改支隊	W. suburb of Linyi Co. 臨沂縣西郊	A	BD40 automobile fire control pump won Provincial Fine Quality Award in 1988. Zip Code: 276004
21 36	Weifang Shengjian Machine Works 濰坊生建機械廠	Provincial No.3 Prison 省第三監獄	128 Shengli Blvd, W. of Weifang C. 濰坊市西 勝利大街128號	3,100	Area:380,000 sq. m. National second class enterprise. Produces air compressors, chemical fertilizer equipment, spinning and weaving machines and drilling equipment. Exports some of its products. Zip Code: 261011
21 37		Liuyi LRD 六一勞改支隊	Unknown 不詳	Unknown	Includes a machine repair works which produces wood screws, repairs machines, casts and welds. First 6 months of 1988, profit was 40,000 yuan.
21 38	7-5 Coal Mine 七五煤礦	7-5 LRD 七五勞改支隊	Zibo C. 淄博市	Unknown	Excavates 600,000 tons of coal/yr. Information indicates there are 5 LRD and RTL in Zibo C. Population of 5 LRD and RTL was 7,003 in 1987.
21 39	Shangdon Shengjian 8-3 Works 山東生建八三廠	Provincial No. 1 RTL 省第一勞教所	Wangcun T., Zibo C. 淄博市王村鎮	3,371(W)	Established in 1958. National second class enterprise. Area 1.06 million sq. m. Includes 11 branch works. Assets 40 million yuan. Metallurgical industry, machinery industry, electronic industry and construction material industry. No.5 Battalion produces hard clay. No.1 Battalion produces carbon products. Total output value in 1988 was 25.89 million yuan, profit 9.57 million yuan. Graphite works produced 14,000 tons of graphite in 1988. Earned \$4.5 million yuan of foreign currency in 1988. Provided 75,000 units of electric elements for 10 defense projects involved in atomic bomb, missile and satellite operations control.
21 40		Provincial JOD 省少教所	Zibo C.	A	Sewing and handicraft making.
21 41	Daizhuang Coal Mine 岱莊煤礦	Daizhuang LRD 岱莊勞改支隊	Huancheng T., Weishan Co. 微山縣歡城鎮	3,000	Established in 1984. Produced 70,000 tons of coal in 1984. 360,000 tons of coal in 1990, profit was 10.2 million yuan.

Laogai Research Foundation - Labor Camp Summary

Shandong province 山東省

ID	Public	Camp	Location	Population	Remarks
21 42	Qingdao Shengjian Machine Works 青島生建機械廠	Shandong No. 2 Prison 省第二監獄	49 Jingkou Rd., Laoshan, Qingdao C. 青島市嶗山 京口路49號	A	2,760 prisoners in 1989, 1,470 are new prisoners. Number increased by 41.4% in 1988. Awarded by provincial Laogai bureau in 1989 for involvements in suppression campaign. Product BC6063 "Niutou" (trade mark) planing machine won National Fine Quality Award in 1983. Products exported to U.S.A., Japan, Germany, Britain, France and Italy. Earned \$11 million of foreign currency. Zip Code: 266100
21 43	Zibo Shengjian Machine Works 淄博生建機械廠	Zibo LRD 淄博勞改支隊	1 Kunlun Rd., Zibo C. 淄博市 昆倫路1號	A	Construction area 93,000 sq. m. Total output 14.34 million in 1986. DT-75 belt conveyor won National Silver Quality Award in 1987. Zip Code: 255129
21 44		Sanhekou LRD 三河口勞改支隊	Unknown 不詳	Unknown	
21 45	Dezhou Shengjian Machine Works 德州生建機械廠	Dezhou LRD 德州勞改支隊	177 N. Jiefang Rd., Dezhou C. 德州市解放 北路177號	2,500	Established in 1950. Assets worth 18.3 million yuan. Production output value 16.8 million yuan. Sales 21.9 million. Produces "Yunhe" (trade mark) diesel engines (244,000/yr) and its fittings, "Tianqu" nap cutting machines (10/yr), "Dongshen" fabric strength testing machines (30/yr). Product 195 diesel engine won Fine Quality Award of Shandong Province in 1988. Export value over \$1 million in 1988. Tel: 24485 Tx: 0525 Zip Code: 253018
21 46	Shandong Beishu Shengjian Graphite 山東北墅生建石墨礦	Beishu LRD 北墅勞改支隊	NE 35 km of Liaxi Co. 萊西縣北35公哩	B	Established in 1954. National second class enterprise. Capital 13.77 million yuan. Mainly produces Graphite (11,498 tons/yr in 1986). Also sells steel posts. Products exported to 31 countries, including Japan. In 1988 production output value was 31.62 million yuan, profit 3.66 million yuan, 9,706 tons of graphite exported, \$4.5 million of foreign currency earned.
21 47		Zhangqiu RTL 章丘勞教所	Jiujun C. Zhangqiu Co. 章丘縣舊軍鎮	Unknown	Established in 1956. First RTL in Shandong Province.
21 48		Wusuotun LRD 武所屯勞改支隊	Tengxian Co. 滕縣	Unknown	Includes a coal mine.
21 49	Heze Shengjian Machine Tool Works 荷澤生建機床廠	Heze LRD 荷澤勞改支隊	S. Mudan Rd., Heze Co. 荷澤縣 牡丹南路	A	Products model QS-02B trimmers and model TZ401B printers for export. Zip Code: 274030

Laogai Research Foundation - Labor Camp Summary

Shandong province 山東省

ID	Public	Camp	Location	Population	Remarks
21 50	Ji'nan General Motorcycle Factory 濟南摩托車總廠	Ji'nan LRD 濟南勞改支隊	No. 2 Heping Rd., Ji'nan C. 濟南市 和平路2號	Unknown	Trade mark: "Qingqi". Tel: 44821, 44822 Tx: 4711 Fax: 43386
21 51		Jinan RTL 濟南勞教所	Jinan C. 濟南市	500	Has 754 sq. m. Poultry and machine making.
21 52		Provincial No.12 LRD 省第12勞改支隊	Licheng C. 歷城縣	A	
21 53		Hutian LRD 湖田勞改支隊	Zibo C. 淄博市	Unknown	